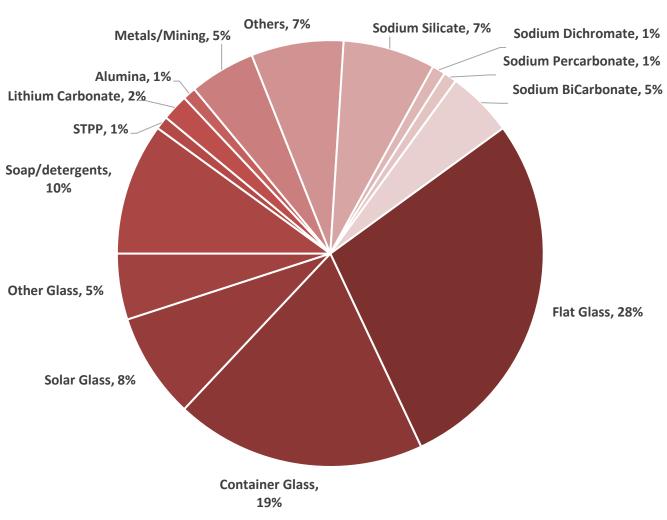


GLOBAL SODA ASH DEMAND

Global Container Glass as part of Global Soda Ash Demand



67.8

Mn MT

Total Global
Soda Ash demand in 2023

12.88

19% comes from
Container glass industry

Segment	Market Share	Container Glass Consumption in Bn US\$	Soda Ash Demand in Mn MT	
Beverages	46%	29.89	5.93	
Pharmaceuticals	28%	18.19	3.61	
Food	15%	9.75	1.93	
Personal Care & Cosmetic	8%	5.20	1.03	
Others	Others 3%		0.39	
Total 100%		65	12.88	



WHAT IS PACKAGING?

A medium to hold products or consumables from Manufacturing (filling) till Consumption



Manufacturing Area



Transport



Consumption Area

Fate of Packaging





Involvement Level of Consumers at consumption point with Packaging is very Low



SOME NEW TRENDS IN BEVERAGE PACKAGING

- On-tap or draft options
- Water Refilling Station
- BYOB (Bring Your Own Bottle)
- Returnable Bottles
- Home Carbonation Systems
- Concentrates and Powdered Beverages

& many more..









Environment

Glass Packaging Demand

Soda Ash Demand



COMPETITION



Steel Manufacturer A

vs



Steel Manufacturer B



Soda Ash Manufacturer A

vs



Soda Ash Manufacturer B



Car Manufacturer A

vs



Car Manufacturer B



COMPETITIONS OF GLASS PACKAGING

Other Glass Manufacturers

PET bottles







Aluminum Cans

Tin Cans







Biodegradable

Aseptic Packaging





Edible Packaging

CONTAINER GLASS INDUSTRY IN BAD SHAPE

HERALD-Standard

CLASSIFIEDS

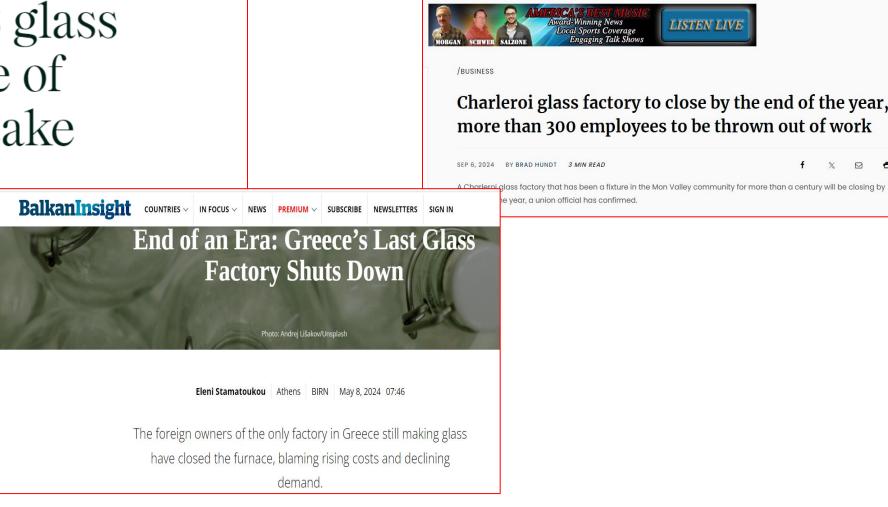
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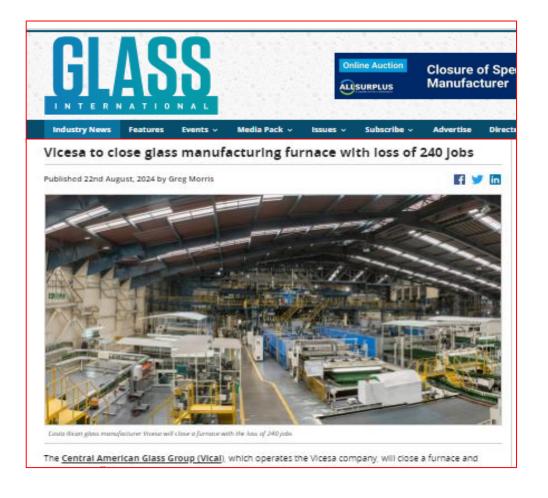




Mark T, 2024

CONTAINER GLASS INDUSTRY IN BAD SHAPE







WHY ARE GLASS MANUFACTURERS CLOSING OPERATIONS GLOBALLY?



Declining Demand & Rising Costs

The industry is struggling with reduced demand and escalating input costs, impacting profitability



Limited Utility & Competition

Glass packaging's value diminishes postconsumption of products



Alternative packaging options

Offer cost and convenience advantages



Price-Sensitive Market

As product price are declining customer expects packaging cost to reduce further

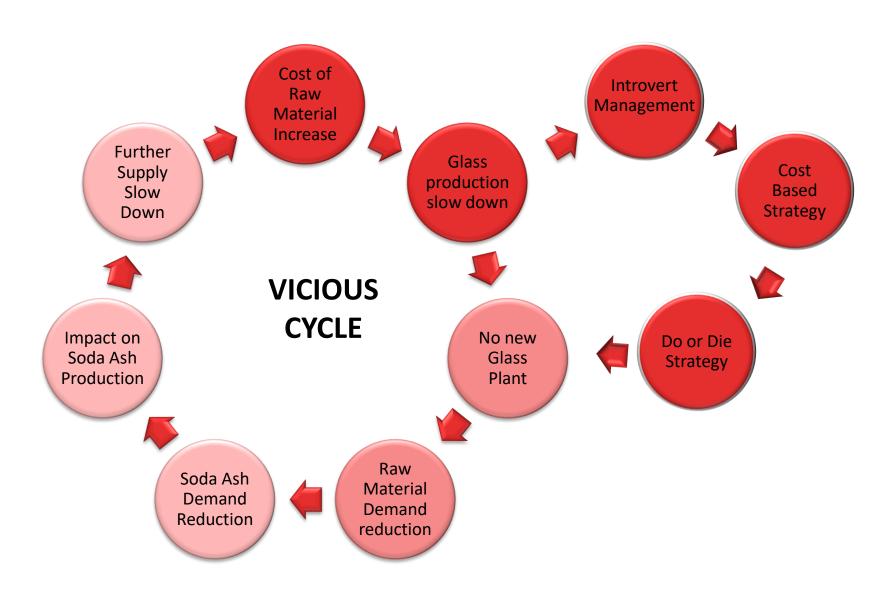


Packaging Cost Surge

Packaging expenses have risen significantly prompting a search for cheaper alternatives.



SO, WHAT HAPPENS THEN...

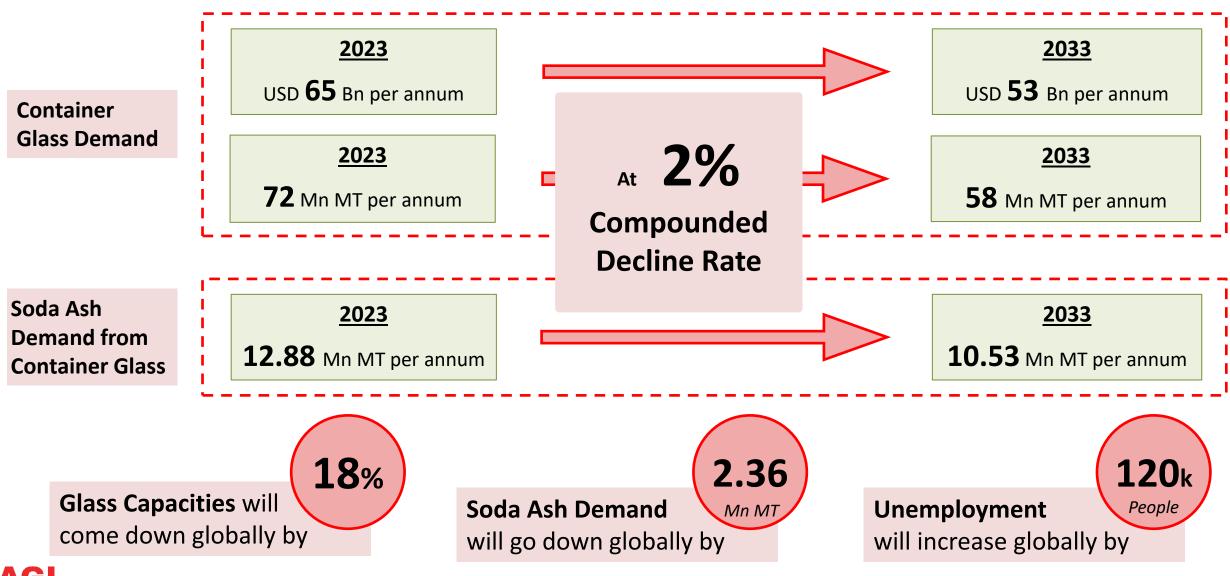




WHAT COULD GO WRONG? LET'S SEE A HYPOTHESES..



POSSIBLE IMPLICATIONS IN NEXT 10 YEARS





IS GLASS WORTH THIS FIGHT?

It Preserves Content Quality & Safety

Inert & Non-Reactive

Impermeable Barrier

Recognized As Safe by the FDA

It is Sustainable & Eco-Friendly

Infinitely Recyclable

Reduces Carbon Footprint

Consumer Preference

YES

Possess Consumer & Health Benefits

No Harmful Chemical Leaching

Perceived as a safer packaging for food & beverage

Taste & Aroma Preservation

Brand Enhancement & Marketing

Premium Packaging Perception

Transparency & Visibility

Versatility & Customization

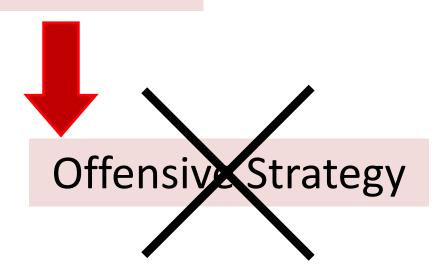


APPROACH

Strategy



Defensive Strategy



Forward Looking



DEFENSIVE STRATEGY

Glass Promotion Group

Creating a Glass Packaging
Promotion Group to advocate the
use of glass customers. Members
for this can be

- I. Glass Container Manufacturer
- II. Glass Manufacturing Equipment Suppliers
- III. Raw Material suppliers like Soda Ash, Lime, Silica Sand
- IV. Other interested companies

Study to Identify Broader Problem

Threat points to be identified Geography wise as each region has unique problems like

- In developed nations like US Consumer Behavior is Changing Rapidly
- II. In Developing nations in Asian& African continent, countrieslack Regulations,
- III. There is a group of developing nations that lack Social Awareness

& many more may exist...



Subgroups to Attack Hurdles

Support would be required for the complete supply chain to attack different hurdles. To facilitate that different specialized forums should be formed:

- I. Regulatory Push
- II. Awareness Creation
- III. Product Affordability & Availability



LET'S SEE SOME EXAMPLE OF POSSIBLE STUDIES & ACTION POINTS



STUDY OF CURRENT THREATS

Clas	ssification	Per Capita Consumption Container Glass	Population	Social Awareness	Statutory Regulation	Product Affordability	Market Saturation	Growth Potential
I.	Developed Nations	High	Low	↑ ↑↑		High	High	Ā D
II.	Developing Nations	Medium	Medium/ High	↑ ↑	X	High	Medium	
111.	Developing Nations	Low	High	↑	X	Medium	Low	
IV.	Least Developed	Low	Medium	^	X	Low	Low	



SOME ACTION POINTS TO ATTACK HURDLES

I. Awareness

Digital Medium

Public Education Campaigns

Community Engagement

Retail Partnerships

In-Store Promotions

II. Regulations

Extended Producer Responsibility

Packaging Taxes or Fees

Restrictions on Certain Packaging

Government Procurement Policies

Infrastructure Investments

III. Affordability

Improving Manufacturing Efficiency

Leveraging Economies of Scale

Increasing Price Stability through LTAs

Promoting Recycling and Reuse

Creating a Competitive Market



FORWARD LOOKING STRATEGY

- **Promote Glass Benefits:** Highlight the unique advantages of glass safety, inert nature, recyclability, and premium perception.
- **Conduct Sustainability Studies:** R&D on demonstrating the environmental benefits of glass packaging compared to alternatives.
- Change Youth Consumer Perception: Run campaigns emphasizing the health and environmental advantages of glass, countering misconceptions.
- **Drive Positive Awareness:** Utilize digital platforms, public education, retail partnerships, and community engagement to promote glass.
- **Highlight "Green" Production:** Communicate the sustainability efforts such as reducing emissions, using renewable energy, and optimizing water usage.





